A CORRELATION OF THE FRICTIONAL CHARACTERISTICS FOR TURBULENT FLOW OF DILUTE NON-NEWTONIAN FLUIDS IN PIPES

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## ABSTRACT

A formula has been determined which satisfactorily represents, for the existing data, the frictional characteristics of the turbulent flow of a dilute viscoelastic non-Newtonian fluid in a pipe. This formula contains two "elastic fluid" parameters one of which is dependent on both additive and concentration. The other appears to be a constant and independent of the additive. A Pheometer is proposed based on this formula which should be useful in classifying fluids of this type.

The purpose of this paper is to propose a formula which, based upon the limited data available, shows promise in predicting the frictional characteristics of turbulent flow of dilute viscoelastic non-Newtonian fluids in pipes. Since no adequate theoretical procedure exists for the evaluation of turbulent boundary layer flows, the derivation of the above mentioned formula was, by necessity, empirical. Nevertheless some of the empirical relationships used imply the presence of a basic underlying mechanism, the understanding of which could lead to the formulation of a theoretical procedure as well as having a long range effect on the fluid properties work being done on viscoelastic fluids.

In the initial work done at this laboratory by Wells (1) using guar gum (J-2P, product of the Western Co.) solutions of concentrations from 500 to 4,000 parts per million in water, there was a strong implication that the viscoelastic effect of a non-Newtonian fluid on turbulent flow caused a decrease in the Prandtl mixing length constant. A similar conclusion was reached by Elata and Tirosh in a recent publication (2) in which they used very dilute concentrations (50 to 400 ppm) of guar gum ("Jaguar", product of Stein and Hall) in water. The work of Ernst (3), however, very conclusively showed that, for a dilute concentration (500 ppm) of CMC 7H3P in water, the mixing length constant in the turbulent portion of the flow was not changed; and there appeared to be a thickening of the laminar and buffer layers of the flow near the wall. In the light of these results, the work of Wells and of

Elata and Tirosh were re-evaluated and it was found that, at least for dilute concentrations of viscoelastic fluids, they could be interpreted to show the value of the mixing length constant to be unchanged. It is the evaluation and interpretation of the results of these three reports which forms the basis of this paper.

### Effects of Elasticity on the Universal Velocity Profile

The data in the paper of Ernst were obtained from the measured flow quantities and pressure drops in two pipe sizes (0.650" and 1.427" ID) as well as detailed velocity surveys across the pipes. The latter was presented in the form of the universal logarithmic velocity profile; the turbulent portion of which can be expressed mathematically (4,5) as

$$\Phi = A \log \eta + B. \tag{1}$$

Equation 1 has been shown to be valid for the turbulent portion of the flow for Newtonian fluids in pipes; in which case

$$A = \frac{2.303}{k} = 5.77,$$

$$B = B_N = 5.5,$$

k = .4, Prandtl mixing length constant.

From the velocity profile plots in Ernst's report, it can be seen that the slope had not changed, that is, A of Equation 1, and therefore, the mixing length constant was the same as for Newtonian

flows. The obvious non-Newtonian effect on the flow was to increase the constant B and make it a variable which increased with increasing Reynolds number and decreasing pipe diameter. This effect was also present in the work of Wells for the lowest concentration solution.

From these results, one is tempted to speculate that the turbulent portion of the flow is essentially unaffected by the Viscoelastic properties since the mixing length distribution within the flow was unchanged. In this event, it would be logical to assume that the laminar sublayer, due to the elastic fluid properties, has been made less sensitive to disturbances being impressed upon it from above and thus becomes thicker. In the three reports cited above, the purely viscous properties of the fluids used were essentially Newtonian, and therefore, it is presumed that any deviation from Newtonian flow characteristics must be due to elastic effects. As a consequence of the above argument, it was concluded that any dampening within the laminar sublayer due to elastic effects (with the resulting increase in sublayer thickness) must be a function of the shear stress or shear rate within the sublayer since these are the only flow parameters which could reasonably be expected to affect the non-Newtonian polymeric molecules within the fluid. a first trial, the friction velocity, u,, which is related to the shear stress, was chosen as a convenient representation of the flow parameter within the sublayer.

Figure 1 shows a plot of B versus  $u_*$  which was determined from the velocity profile data of Ernst. The oblique line was faired through the small pipe data since it was considered the most reli-The lower end of this line stops at a  $\phi$  of 5.5 which is the value for Newtonian flow. This results in a critical value of  $u_*$  equal to 0.23 below which the flow properties are Newtonian; which is typical for this type of fluid. As mentioned in Reference 3, a deterioration of the alclad coating of the large pipe resulted in corrosion occurring on its internal surface which apparently affected the pressure drop data. As a result, the large pipe data were not very consistent, however, they do tend to scatter about the line through the small pipe data. Actually, if the argument presented above is valid, data presented on this type of plot should correlate and be independent of pipe diameter. As part of a larger program, these data are currently being checked using stainless steel pipes.

### Derivation of Friction Factor - Reynolds Number Formula

Pipe flow data are customarily presented in the form of friction factor versus Reynolds number. The non-Newtonian effects on this relationship can be derived by the use of the information presented in Figure 1 and by the use of Equation 1. Equation 1 evaluated at the center of the pipe becomes

$$\frac{u_m}{u_*} = A \log \frac{Du_*}{2 v_W} + B. \tag{2}$$

The value of B in Equation 2 can be found from Figure 1 and can be conveniently written as

$$B = B_{N} + \alpha \log \frac{u_{*}}{u_{*Cr}}$$
 (3)

Since the friction factor and Reynolds number are usually written in terms of the average velocity rather than the maximum, the following relationship for Newtonian flow from Reference 4 or 5 is needed

$$\bar{u} = u_m - 4.07 u_*$$
 (4)

A check of the data from Reference 3 showed this to be valid also for the flow of dilute non-Newtonian fluids.

Equations 2, 3, and 4 can be combined to give the following equation .

$$\frac{1}{\sqrt{f}} = (4 + \frac{\alpha}{\sqrt{2}}) \log \text{ Re } \sqrt{f'} - .394 - \frac{\alpha}{2} \log .325 \frac{D}{v_W} . \quad (5)$$

In this equation,  $u_{\text{*cr}}$ , was made equal to 0.23 and the values of A and  $B_{N}$  were changed slightly, from the values given previously, to

$$A = 5.66$$

$$B_{N} = 6.07.$$

This is consistent with the approach used for Newtonian fluids in order that the equation derived from the velocity profile would have a better fit with the measured pressure drop data; see Ref-

erences 4 and 5. Equation 5 reduces to the standard equation for Newtonian fluids upon setting  $\alpha$  equal to zero.

Equation 5 states that if turbulent pipe flow data are plotted as  $1/\sqrt{f}$  versus Re  $\sqrt{f}$ , a straight line should result. This was done for the data of Reference 3 and the results are shown in Figure 2. The symbols represent the data found by measuring the pressure drop and average flow in the pipe. The lines represent Equation 5 with  $\alpha$  evaluated from Figure 1. Thus it can be seen from Figure 2 that the procedure which resulted in Equation 5 gives a good correlation between the data evaluated from the velocity profiles and that evaluated from the bulk flow properties for the small pipe. Again the large pipe data scatters about the line and is not nearly as consistent as the small pipe data.

#### Evaluation of the Results of Wells and of Elata and Tirosh

The question naturally arises as to how well other data fit the formula given by Equation 5. Of particular interest is the data of Elata and Tirosh as given in Figure 7 of Reference 2. For the reader's reference, this figure is essentially the same as Figure 2 of the present report. Data were presented for four different concentrations of the additive which resulted in four straight lines whose slopes increased with increasing concentration and all of the curves intersected the Newtonian line at a value of Re  $\sqrt{f}$  of approximately 9000. It should be noted that the friction fac-

tor, f, of the present report differs by a factor of 4 from that of Reference 2. It was assumed that all the data on this figure were taken in the 50 mm diameter pipe since, by the results of reference 1 and 3, the effect of a change in pipe diameter would give a vertical shift to a curve with a given solution concentration. It can be seen that the form of Equation 5 fits these data since  $\alpha$  would change with concentration and all curves would meet the Newtonian curve when

Re 
$$\sqrt{f}$$
 = .325  $\frac{D}{v_w}$  .

In order to have a common basis of comparison, all the data were reduced to the form of Figure 1. This was accomplished by evaluating B using Equations 2 and 4 to achieve the following equation

$$B - 6.07 = \Delta B = \frac{\bar{u}}{u_*} - 2 - 5.66 \log \frac{Du_*}{2 v_W}, \qquad (6)$$

where  $\Delta B$  represents the increase in the local velocity ratio,  $u/u_{\star}$ , of the non-Newtonian over the Newtonian flows. Again the constants were changed slightly following the procedure used in Newtonian flows so that the velocity data and pressure drop data are consistent.

The data of Reference 2, reduced in this manner, are shown in Figure 3. As expected, the curves of constant concentration appear as straight lines, however, as was not expected, the flows became

Newtonian at the same critical friction velocity as determined from the data of Reference 3. It therefore can be seen that the results of Elata and Tirosh can be explained by a thickening of the sublayer while maintaining the Prandtl mixing length parameter unchanged from its Newtonian value.

The data for a fluid concentration of 500 ppm from the work of Wells taken in the 0.65" I.D. pipe are also given in this figure, and again, it is seen to be consistent with the other data. It should be noted here that all of the data would not have become coincident with the Newtonian curve at the same point if the shear rate had been used as a parameter instead of  $u_*$ . This can easily be seen if it is realized that  $u_*/\sqrt{v_*}$  is equal to the square root of the shear rate and that  $v_*$  varied from 1.1 to 2.2 times that of water for all of the data used in this paper. Thus the critical value of the shear rate is different for each concentration.

### Discussion

The lack of enough of the proper type of experimental data makes it very difficult to evaluate effectively the validity of the method and ideas proposed in this paper. Within this limitation, Equation 5 appears to describe adequately the frictional characteristics of the flow of a dilute elastic non-Newtonian fluid whose purely viscous properties are Newtonian. It does this with, at most, two elastic "fluid parameters",  $\alpha$  and  $u_{*cr}$ , and if future work shows that  $u_{*cr}$  is a universal constant, the problem would be reduced to

the evaluation of a single elastic fluid property.

The fact that the critical shear stress was constant, for all of the fluids and test conditions represented by the data used in this paper, was somewhat surprising. Originally it was thought that this quantity would be quite sensitive to the type of non-Newtonian additives used in the experiment. The mechanism envisioned was that at a critical shear stress the forces acting on the polymeric molecules would become large enough to distort them in some fashion so as to store energy elastically. Thus, under fluctuations, this process would, through the storage of energy, decrease the tendency of the laminar flow in the sublayer to become turbulent. The sublayer thickness would then increase with a resulting decrease in the wall shear stress.

It would seem highly probable that the shear stress at which a polymeric molecule would become elastically distorted would vary considerably for each compound. The fact that this does not appear to be true, for the data presented, should be important for the understanding of the mechanism present in the flow. Obviously more experimental data will be needed to establish this point and plans are underway at this laboratory to acquire more data of this type in the future. At present, experiments on the flow through five different pipe sizes are being conducted with dilute solutions of CMC in water. Part of the objectives of these experiments will be to justify the assumption that the data, when presented in the

form of Figures 1 or 3, should correlate independent of pipe diameter.

At present there is a need for a method which would effectively and accurately determine the elastic fluid parameters for dilute non-Newtonian viscoelastic fluids. The difficulties associated with achieving this goal are well known. They arise primarily due to the fact that the effects of the elastic fluid parameters are very small as compared with those of the viscous parameters for this class of fluids. However, in the case of turbulent pipe flows, the elastic effects for these fluids appear to be quite large and can be measured with relative ease. Thus it would seem appropriate to suggest that the parameters  $\alpha$ , and possibly,  $u_{\star cr}$ , be considered as elastic fluid parameters and a rheometer, in the form of a turbulent pipe flow facility, could be used to evaluate these constants for various fluids. At the very least, this would be an effective interim method by which elastic non-Newtonian fluids could be classified. On the other hand, an understanding of the underlying mechanism involved could lead to a theoretical basis for  $\alpha$  and  $u_{\text{cor}}$  which would then make this type of rheometer a basic device. Obviously, with more systematic data available, the entire process will be better understood. It is, therefore, strongly recommended that this type of rheometric device be seriously considered for future classifications of these fluids.

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## Notation

A 2.303/k

B "constant"in the law-of-the-wall equation

 $\mathbf{B}_{\mathbf{N}}$  value of B for Newtonian fluids

 $\Delta B = B_N$ 

D . inside diameter of pipe

f friction factor,  $\tau_{w}/(\frac{1}{2} \rho \bar{u}^{2})$ 

k Prandtl mixing length constant equal to .4

Re Reynolds number,  $\bar{u}D/v_w$ 

u mean velocity of flow through the pipe

 $\mathbf{u}_{\mathbf{m}}$  maximum flow velocity in the pipe

 $u_*$  friction velocity,  $\sqrt{\tau_w/\rho}$ 

 $u_{\star cr}$  critical value of  $u_{\star}$ , taken as 0.23 in this report

y radial distance from the pipe wall

# Greek letters

 $\alpha$  "fluid property" parameter defined in Equation 3

 $\eta$  dimensionless wall distance, yu $_*/v_w$ 

 $v_w$  kinematic viscosity at the wall

ρ mass density of the fluid

 $\tau_{_{\mathbf{W}}}$  shear stress at the wall

• u/u<sub>\*</sub>

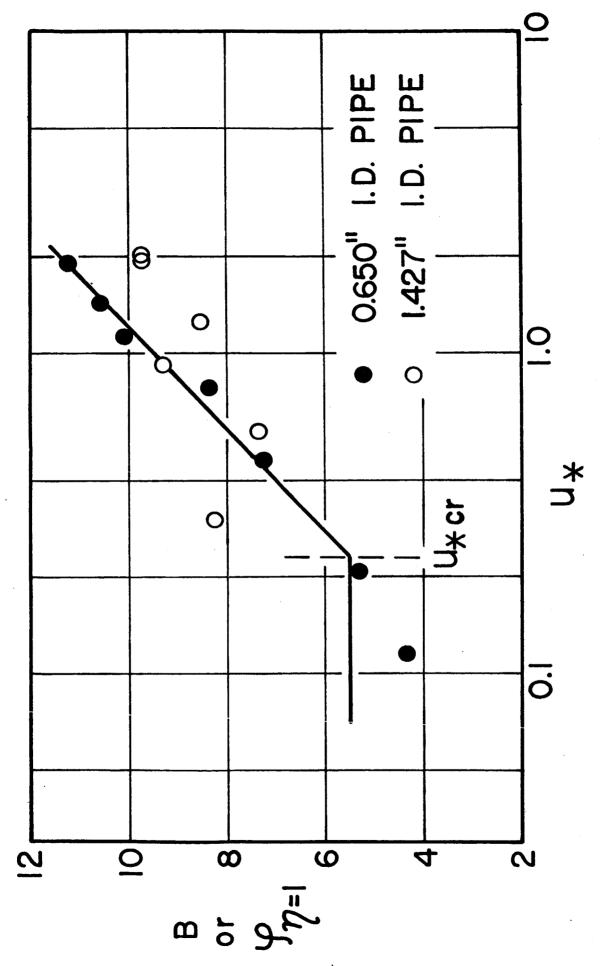
 $\phi_{n=1}$  B

 $\Delta \phi_{\eta} = 1$   $\Delta B$ 

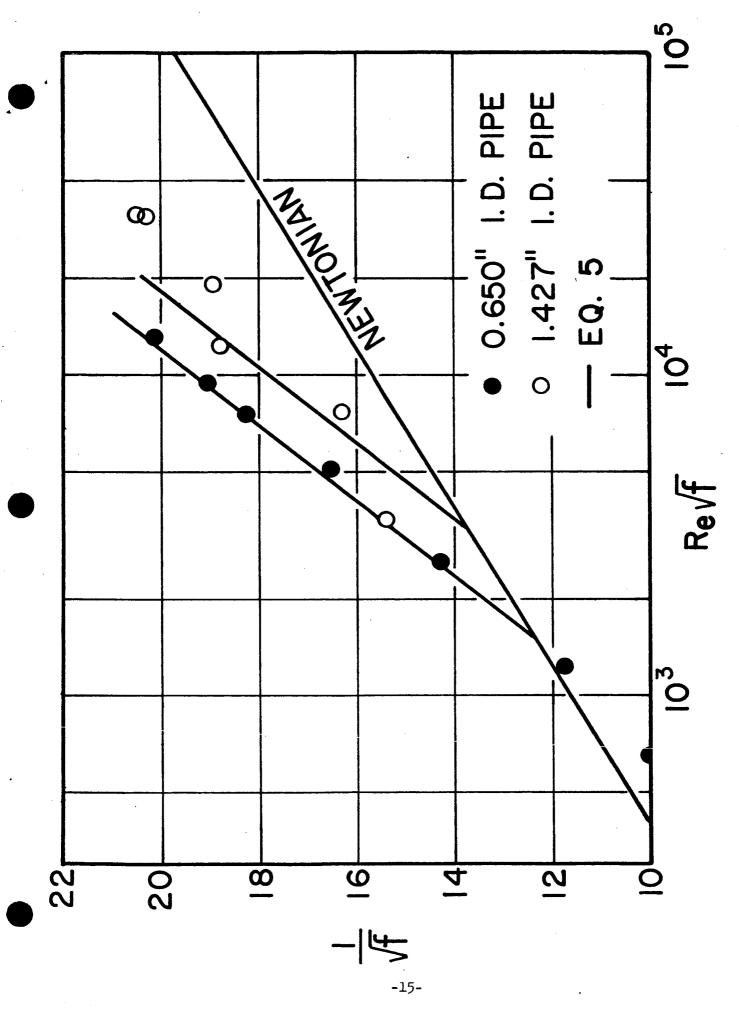
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EFFECT OF WALL SHEAR STRESS ON VELOCITY PROFILE SHIFT FIGURE 1



COMPARISON BETWEEN MEASURED AND SEMI-EMPIRICAL PIPE FLOW CHARACTERISTICS FIGURE 2

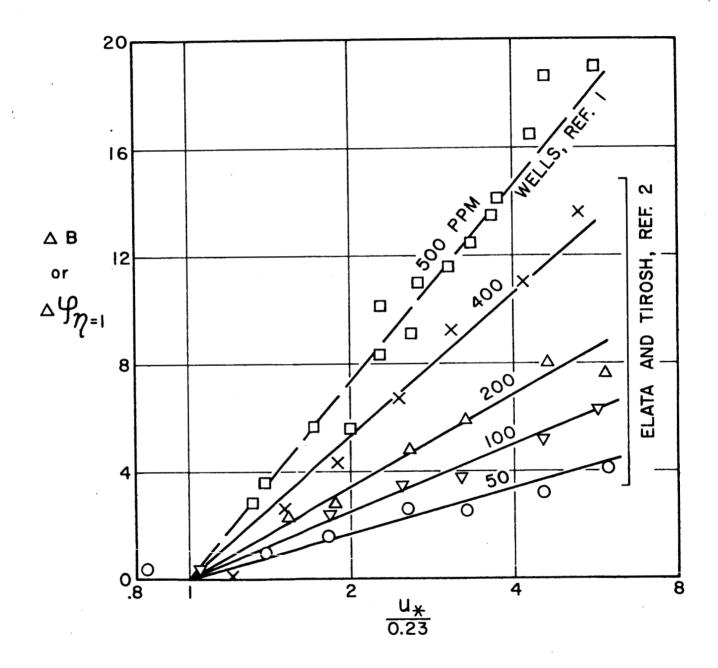


FIGURE 3 CORRELATION OF DATA TAKEN FROM REFERENCES 1 AND 2